

# GASKET, SEAL AND O-RING DISPLAY FOR 84-99 BIG TWIN® EVOLUTION® MOTORS



Included in this display kit is a package of pegboard hooks and canoe clips. The canoe clips are used to secure the four corners to the pegboard. There should be four canoe clips for pegboard with 1/8" holes and four canoe clips for pegboard with 1/4" holes. Please note that there is one pegboard hook without the ball end. This should be used for point cover gasket 32591-80, **DS-174435**, which does not have a large enough hole to allow the ball end to slide through. There are also two plastic blister boxes that are used to hold valve seals, 18001-83A, **DS-199107**, and umbrella valves 26856-89, **DS-174284**.

The following is a complete listing of all gaskets, seals and O-rings needed to fill the display. There may be more than one choice for a location on the display. We have listed additional choices for these items after the first choice, which we feel is usually the best option.

Replacement hooks and blister boxes are available by ordering part number **DS-173978**. It includes ten standard ball hangers, two standard hangers, four 1/8" canoe clips, four 1/4" canoe clips and two clamshell blister boxes.

## REPLACEMENT GASKETS, SEALS AND O-RINGS FOR 84-99 BIG TWIN® EVOLUTION® MOTORS

JAMES/OEM PART #	DESCRIPTION	DRAG PART #	QTY.
6114	84-99 Rocker Box Washer Gasket (Copper)	DS-173500	10-pk.
11105	84-99 Oil Pump Cap O-Ring	DS-174334	25-pk.
11132	84-99 Middle Pushrod Tube O-Ring	DS-174830	25-pk.
11145	84-99 Lower Pushrod Tube O-Ring	DS-174333	25-pk.
11145X	84-99 Lower Pushrod Tube Quad Seal	DS-194484	25-pk.
11157	84-99 Upper Pushrod Tube O-Ring	DS-174289	25-pk.
11170	95-99 Crankshaft Position Sensor O-Ring	DS-174396	25-pk.
11241	92-99 Oil Pump Cover O-Ring	DS-174424	25-pk.
12026-B	84-99 Sprocket Shaft Seal	DS-194455	5-pk.
16773-85	84-99 Head Gasket (.062")	DS-174912 <sup>1</sup>	5-pk.
16770-84-B	84-99 Head Gasket (.045")	DS-173438 <sup>2</sup>	5-pk.
16773-85-TS	84-99 3 5/8" Head Gasket (.045" w/Silicone)	DS-174500	5-pk.
16773-96-X	84-99 4" Head Gasket (.045")	DS-173542	2-pk.
16777-94	84-99 Cylinder Base Gasket (Metal/Silicone)	DS-174116 <sup>1</sup>	2-pk.
16777-83-A	84-99 Cylinder Base Gasket (Paper)	DS-173436 <sup>2</sup>	10-pk.
16777-86S	84-99 3 5/8" Base Gasket (Paper)	DS-173437	10-pk.
16777-96-X	84-99 4" Cylinder Base Gasket (.020")	DS-173541	2-pk.
16779-99-X	84-99 Lower Left and Right Rocker Box Gasket (One-Piece Metal)	DS-174203	2-pk.
16778-97-X	84-99 Lower Right Rocker Gasket (Metal)	DS-174498 <sup>1</sup>	5-pk.
16778-84-A	84-99 Lower Right Rocker Gasket (Paper w/Silicone)	DS-174471 <sup>2</sup>	5-pk.
16779-97-X	84-99 Lower Left Rocker Gasket (Metal)	DS-174499 <sup>1</sup>	5-pk.
16779-84-A	84-99 Lower Left Rocker Gasket (Paper w/Silicone)	DS-174472 <sup>2</sup>	5-pk.
17355-84	84-91 Lower Rocker Cover Gasket (Cork)	DS-174917	5-pk.
17355-84A	84-91 Lower Rocker Cover Gasket (Rubber)	DS-174411	5-pk.
17355-92	92-99 Lower Rocker Cover Gasket (Rubber)	DS-174423	5-pk.
17356-84	84-91 Upper Rocker Cover Gasket (Cork)	DS-174916	5-pk.

## REPLACEMENT GASKETS, SEALS AND O-RINGS FOR 84-99 BIG TWIN® EVOLUTION® MOTORS (CONT)

JAMES/OEM		DRAG	
PART #	DESCRIPTION	PART #	QTY.
17356-84A	84-91 Upper Rocker Cover Gasket (Rubber)	DS-174412	5-pk.
17356-92	92-99 Upper Rocker Cover Gasket (Rubber)	DS-174419	5-pk.
17358-84	84-91 Inner Rocker Cover Gasket (Cork)	DS-174915	10-pk.
17358-84A	84-99 Inner Rocker Cover Gasket (Rubber)	DS-174413	10-pk.
18001-83A	84-99 Valve Guide Seal	DS-199107	4-pk.
18633-48D	84-99 Rear Tappet Block Gasket (High-Density)	DS-173376 <sup>1</sup>	10-pk.
18633-48-A/C	84-99 Rear Tappet Block Gasket (Paper)	DS-174360 <sup>2</sup>	10-pk.
18634-48-C	84-99 Front Tappet Block Gasket (High-Density)	DS-173377 <sup>1</sup>	10-pk.
18634-48-A/B	84-99 Front Tappet Block Gasket (Paper)	DS-174370 <sup>2</sup>	10-pk.
25225-93-XM	93-99 Cam Cover Gasket (Metal)	2011-2093 <sup>1</sup>	ea.
25225-93-X	93-99 Cam Cover Gasket (w/Silicone)	DS-174202 <sup>2</sup>	5-pk.
25225-93	93-99 Cam Cover Gasket (Paper)	DS-174386 <sup>2</sup>	10-pk.
25225-70-XM	84-92 Cam Cover Gasket (Metal)	2011-2094 <sup>1</sup>	ea.
25225-70-X	84-92 Cam Cover Gasket (w/Silicone)	DS-174201 <sup>2</sup>	5-pk.
25225-70-B	84-92 Cam Cover Gasket (Paper)	DS-174200 <sup>2</sup>	10-pk.
26227-58	84-99 Oil Pump Seal	DS-194425	5-pk.
26273-80-B	84-91 Oil Pump Body Gasket (Paper)	DS-174826 <sup>1</sup>	10-pk.
26273-80-AM	84-91 Oil Pump Body Gasket (Mylar)	DS-174429 <sup>2</sup>	10-pk.
26273-92	92-99 Oil Pump Body Gasket (Paper)	DS-174431	10-pk.
26276-80-A	84-91 Oil Pump Cover Gasket (Paper)	DS-174829 <sup>1</sup>	10-pk.
26276-80-M	84-91 Oil Pump Cover Gasket (Mylar)	DS-173464 <sup>2</sup>	10-pk.
26276-92	92-99 Oil Pump Cover Gasket (Paper)	DS-174432	10-pk.
26432-76-A	84-99 Cylinder Stud O-Ring (for .045" Head Gasket)	DS-174330	10-pk.
26432-76-X	84-99 Cylinder Stud O-Ring (for .062" Head Gasket)	DS-173507	10-pk.
26856-89	93-99 Umbrella Valve Seal	DS-174284	10-pk.
26995-86A	90-99 Intake Manifold Seal	DS-174368	10-pk.
29242-83	84-89 Compliance Fitting Gasket	DS-174336	10-pk.
32591-80	84-99 Point Cover Gasket	DS-174435	10-pk.
63858-49	84-99 Rocker Box Washer Gasket (Paper)	DS-174332	10-pk.
65324-83	84-91 Exhaust Port Gasket	DS-174742	10-pk.
65324-83A	92-99 Exhaust Port Gasket	DS-174735	5-pk.
65781-82	84-99 Exhaust Crossover Gasket	DS-174741	ea.
65826-90	91-99 Dyna Crossover Gasket	DS-173518	ea.
83162-51DL	84-99 Point Seal (Double Lip)	DS-194460 <sup>1</sup>	5-pk.
83162-51	84-99 Point Seal (Single Lip)	DS-194464 <sup>2</sup>	5-pk.

<sup>1</sup> These are the preferred style of gaskets. <sup>2</sup> These are optional replacements for similar gaskets.

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